

# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2007

This is to certify that: **KUCA Sp. z o.o.**  
ul. Pierwszej Brygady 35, 73-110 Stargard, Poland

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2:2007**

**Field of application:** Manufacturing of  
- railway vehicles and their components,  
- containers not exposed to pressure without special test pressure requirements  
- simple parts of railway vehicles.  
Purchase (of welded components).

**Range of certification:**

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	1.2	3,0 – 16,0 mm	BW

Continuation: see reverse

**Responsible welding coordinator :** Karol Szanderski, IWE, level A, Internal, year of birth : 1992

**Deputy with equal rights :** Sebastian Kozica, level B, Internal, year of birth : 1979

**Deputy :** See reverse

**Notes :** See reverse

**Certificate no. :** TTP-PW02-2-0329-0013.20.00

**Valid :** from 23.11.2020 to 22.11.2023

**Issued on :** 23.11.2020

**Date of next surveillance audit :** until 19.10.2021, under pain of the certificate validity loss.

**Auditor :** Olgierd Nikel



The validity of the certificate  
can be checked by scanning  
the QR code or at the  
following address :

[www.tuv-thuringen.pl](http://www.tuv-thuringen.pl)



**Dominik Bartecki**  
Director of the Certification Centre

**TÜV THÜRINGEN POLSKA Sp. z o.o.**  
ul. Żeliwna 38  
40-599 Katowice

**Continuation of range of certification:**

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	1.2	3,0 – 16,0 mm	FW sl, PB
135	1.2	3,0 – 16,0 mm	FW sl, PF
135	1.2	3,0 – 30,0 mm	FW ml
141	8.1	3,0 – 10,0 mm	FW ml

**Additional deputies:**

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**Comments:**

This certification was granted in accordance with the certification program PW 02 date 01.03.2019.




**Dominik Bartecki**  
Director of the Certification Centre